# **Technical Data for Whisper Mass Flow Controllers**

**10 SCCM** full scale through **100 SLPM** full scale

Standard specifications. Consult Alicat for available options.



SENSOR AND CONTROL PERFORMANCE						
Mass flow accuracy <sup>1</sup>	Standard acuracy: $\pm0.75\%$ of reading or $\pm0.1\%$ of full scale, whichever is greater High accuracy: $\pm0.6\%$ of reading or $\pm0.1\%$ of full scale, whichever is greater					
Flow repeatability (2σ)	± (0.2% of reading + 0.02% of full scale)					
Pressure accuracy <sup>1</sup>	Above 1 atm: ± 0.75% of reading  Below 1 atm: ± 0.1 PSIA					
Steady state control range	0.5 – 100% of full scale (200:1 turndown ratio)					
Operating pressure range	11.5 – 60 PSIA					
Pressure sensitivity	Mass flow zero shift: $\pm0.01\%$ of full scale per atmosphere from tare pressure Mass flow span shift: $\pm0.1\%$ of reading per atmosphere from calibration conditions					
Temperature sensitivity	Mass flow zero shift: ± 0.03% of full scale per °C from tare temperature  Mass flow span shift: ± 0.01% of reading per °C from 25°C					
Temperature accuracy	± 0.75°C					
Operating temperature range	-10 - 60°C (ambient and gas)					
Valve function	Normally closed					
Totalizer volume uncertainty	± 0.1% of reading additional uncertainty					
Sensor response time	<1 ms					
Typical control response time	MCW: 30 ms to 63% of step change (T63), user-adjustable MCRW: 150 ms to 63% of step change (T63), user-adjustable					
Typical indication response time	As fast as 100 ms (T63), flow rate dependent, user-adjustable					
Typical warm-up time	<1s					

<sup>1</sup> Stated accuracy is after tare (for mass flow), under equilibrium conditions, includes repeatability and linearity.

MECHANICAL							
Wetted materials	302, 303, 304, and 316L stainless steel; FKM, alumina ceramic, glass, glass-reinforced polyphenylene sulfide, gold, heat-cured epoxy, heat-cured silicone rubber, silicon MCW: Add 430FR stainless steel and brass MCRW: Add 410 stainless steel, Delrin®, and nylon						
Maximum pressure	Damage possible above 80 PSIA common mode pressure Damage possible above 15 PSI differential pressure						
Relative humidity range	0 – 95%, non-condensing						
Ingress protection	IP40 (consult Alicat for weatherproofing options)						
Mounting orientation sensitivity	MCW-Series: None MCRW-Series: Rolamite valves must be upright						
Mounting holes	10 – 20 sccm: 2× 8-32 UNC threaded ₮ 0.175″ [4.45mm] 50 sccm – 20 slpm: 2× 8-32 UNC threaded ₮ 0.300″ [7.62mm] 5 – 20 slpm: 4× 8-32 UNC threaded ₮ 0.375″ [9.53 mm] 40 – 100 slpm: 4× 8-32 UNC threaded ₮ 0.328″ [8.33 mm]						

POWER AND COMMUNICATIONS						
Digital input and output options	RS-232 Serial and Modbus RTU (default) RS-485 Serial and Modbus RTU, Modbus TCP/IP, DeviceNet, EtherCAT, EtherNet/IP®, Profibus, PROFINET®, IO-Link					
Digital data update rate <sup>2</sup>	40 Hz at 19200 baud					
Analog input and output options	4 – 20 mA, 0 – 5 Vdc, 1 – 5 Vdc, 0 – 10 Vdc					
Analog data update rate	1 kHz					
Analog signal accuracy	± 0.1% of full scale additional uncertainty					
Interactive display	Monochrome LCD or color TFT display with integrated touchpad; simultaneously displays mass flow, volumetric flow, temperature, setpoint, and pressure.					
Display update rate	10 Hz					
Electrical connection options	6-pin locking, 8-pin mini-DIN, 8-pin M12, 9-pin DB-9, 15-pin DB-15					
Power requirements <sup>2</sup>	<b>MCW:</b> 12 – 24 Vdc, 250 mA <b>MCRW:</b> 24 Vdc, 1 A Add 40 mA if equipped with 4 – 20 mA output					

<sup>2</sup> Consult the individual operating bulletins for specific industrial protocol power requirements and data transmission specifications.

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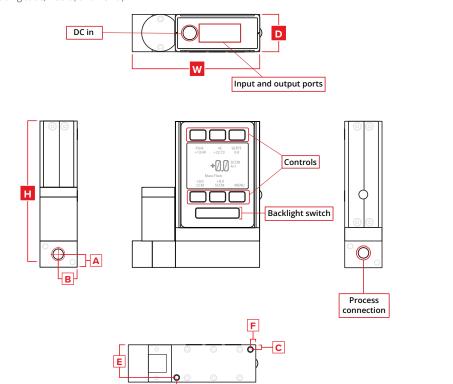
Standard specifications. Consult Alicat for available options.



FEATURES						
STP reference conditions	25°C and 1 atm (default), user-configurable					
NTP reference conditions	0°C and 1 atm (default), user-configurable					
Gas Select™	98 user-selectable gases stored internally. Each gas optimized to match NIST's REFPROP 10 gas property calculations across the operating temperature and pressure ranges for highest accuracy.					
COMPOSER™	20 user-definable gas mixes. Each mix may have up to 5 gases with 0.01% composition resolution.					

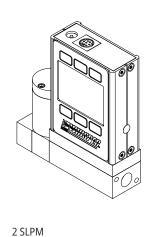
RANGE SPECIFIC SPECIFICATIONS							
Full scale flow	Туре	Pressure drop at full scale flow venting to atmosphere	Default process connections <sup>3</sup>				
10-20 sccм	MCW	0.07 PSID	M5 female thread (10-32 compatible) <sup>5</sup>				
50-500 sccм	MCW	0.07 PSID	1/8" NPT Female				
1 SLPM	MCW	0.10 PSID	1/8" NPT Female				
2 SLPM	MCW	0.18 PSID	1/8" NPT Female				
5 SLPM	MCRW	0.10 PSID	1⁄4" NPT Female				
10 SLPM	MCRW	0.12 PSID	1/4" NPT Female				
20 SLPM	MCRW	0.26 PSID	1⁄4" NPT Female				
40 SLPM	MCRW	0.14 PSID	1/2" NPT Female				
50 SLPM	MCRW	0.17 PSID	¾" NPT Female				
100 SLPM	MCRW	0.30 PSID	3/4" NPT Female				

<sup>3</sup> Consult Alicat for available process connection options, such as: Compression, face seal, push-to-connect, BSPP, SAE, or Swagelok®-compatible (including tube, VCO®, and VCR®)



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#### **Representative Examples**



**DIMENSIONS** WEIGHT Full scale flow Width Depth Height Type 1.05" 3.90" 0.93" 3.34" 0.34" 0.53" 0.13" 0.15" 2.23" ≈ 1.1 lb 10 – 20 sccм MCW 84.8 mm 26.7 mm 99.0 mm 8.5 mm 13.3 mm 3.2 mm 23.5 mm 3.8 mm 56.5 mm ≈ 0.5 kg 3.59" 1.05" 4.07" 0.35" 0.53" 0.13" 0.93" 0.15" 2.23" ≈ 1.2 lb 50 SCCM - 2 SLPM MCW ≈ 0.5 kg 91.1 mm 26.7 mm 103.3 mm 8.9 mm 13.3 mm 3.2 mm 23.5 mm 3.8 mm 56.5 mm

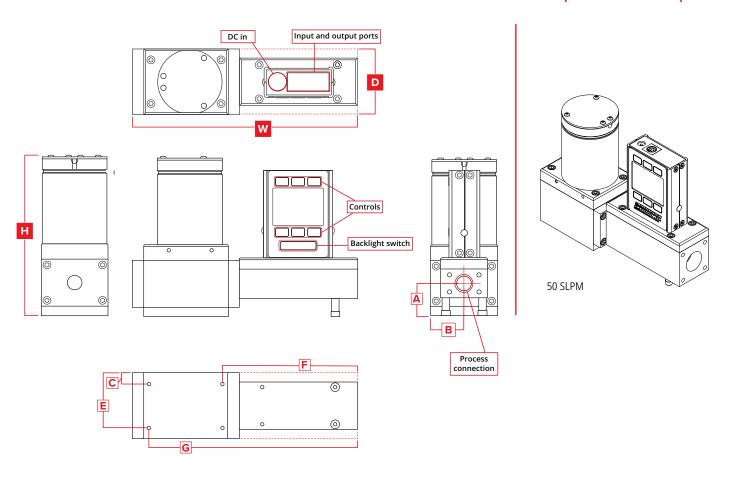
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#### **Representative Examples**



DIMENSIONS									WEIGHT		
Full scale flow	Type	Width	Depth	Height	Α	В	С	E	F	G	
5 SLPM	MCRW	7.65"	2.25"	5.50"	1.12"	1.13"	0.38"	1.88"	4.58"	7.08"	≈ 9.0 lb
		194.3 mm	57.2 mm	139.6 mm	28.4 mm	28.6 mm	9.5 mm	47.6 mm	116.2 mm	179.7 mm	≈ 4.1 kg
10 SLPM	MCRW	7.65"	2.25"	5.50"	1.12"	1.13"	0.38"	1.88"	4.58"	7.08"	≈ 9.0 lb
		194.3 mm	57.2 mm	139.6 mm	28.4 mm	28.6 mm	9.5 mm	47.6 mm	116.2 mm	179.7 mm	≈ 4.1 kg
20 SLPM	MCRW	7.65"	2.25"	5.50"	1.12"	1.13"	0.38"	1.88"	4.58"	7.08"	≈ 9.0 lb
		194.3 mm	57.2 mm	139.6 mm	28.4 mm	28.6 mm	9.5 mm	47.6 mm	116.2 mm	179.7 mm	≈ 4.1 kg
40 SLPM	MCRW	7.65"	2.25"	5.50"	1.12"	1.13"	0.38"	1.88"	4.58"	7.08"	≈ 9.0 lb
		194.3 mm	57.2 mm	139.6 mm	28.4 mm	28.6 mm	9.5 mm	47.6 mm	116.2 mm	179.7 mm	≈ 4.1 kg
50 SLPM – 100 SLPM	MCRW	7.28"	2.25"	5.50"	1.12"	1.13"	0.38"	1.88"	4.58"	7.08"	≈ 9.0 lb
		184.8 mm	57.2 mm	139.6 mm	28.4 mm	28.6 mm	9.5 mm	47.6 mm	116.2 mm	179.7 mm	≈ 4.1 kg